



Fresenius Medical Care

Fresenius Medical Care North America Service Bulletin

Equipment: All Hemodialysis Machines
 Bulletin: 09-FRS-002 Rev A
 Subject: Heater Bar Wire Connections

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1.0 PURPOSE

To inform all Field Service and Technical Support personnel regarding the heater bar wire connections to the distribution board heater block when replacing a heater bar.

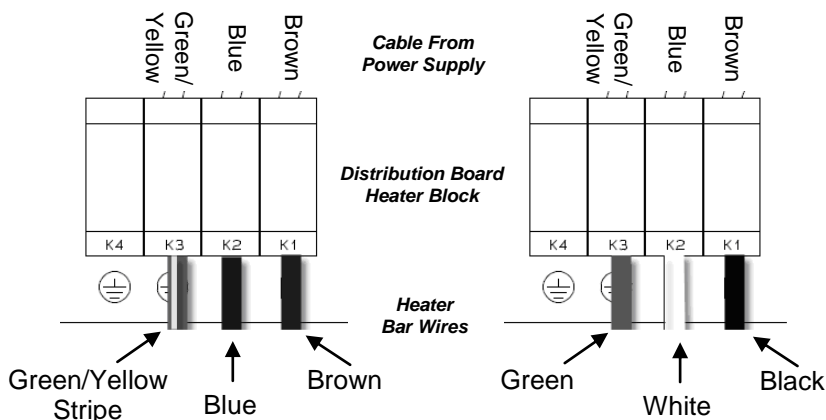
2.0 DETAILS

Danger: Extreme shock hazard. Make sure the power cord has been removed from the wall outlet and the heater switch and main power switch are in their off positions on the rear of the power supply.

Caution: Care must be taken when inserting wires into the Distribution Board Heater Block. Observe the following:

- Examine each wire and remove any stray wires not captured by the ferrule.
- Insert the wire/ferrule into the Distribution Board Heater Block just far enough so no insulation will be crimp when the screw is tightened.
- Before tightening each screw verify again that there are no stray wire strands.
- Securely tighten each screw.

When replacing the heater bar use the illustrations below to assist in correct wire color placement.



If there are any questions regarding this bulletin, contact Fresenius Technical Support at 800-227-2572 x7003

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